

M.A. Selmon Co., Inc www.maselmon.com 4 Oxford Road, Milford, CT 06460 203-377-3525 203-377-5238 (fax)

December 2, 2016

Dunn Paper 2 Forbes Street East Hartford, CT 06108

Subject: Report for Scotland Street Flow Meter

This report includes:

- 1. Flow Calibration Survey performed on November 29, 2016.
- 2. Reference Meter and Device under Test Information.
- 3. Laboratory Test on the Transducers used for Calibration.
- 4. Transfer statement verify our Laboratory Calibration.

Installed Siemens Meter	Portable Flexim Meter
Total Gallons	Total Gallons
52	0
77	25
101	50
127	75
152	100
178	125
204	150
229 (177 GAL)	175
.992 % a	ссу

Regards, Devin Yazmer

Devin Yazmer <u>devin@maselmon.com</u> Meter programmed data



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Quantity	Unit	A
Outer Diameter	inch	6.626
Wall	IIICII	0.020
thickness	inch	0.248
Wall material		Stainless Steel
Roughness	inch	0.000
Fluid		Water
Fluid SOS	m/s	1457.7
Fluid temp.	°F	55.0
Fluid pressure	bar(a)	1.000
Transducer S/N		M2N74419
Sound paths		2
Transducer distance	inch	2.752
Volume Units		USgpm
Damping	s	30

Channel	Quantity	Quality	Mean	Std.Dev	Unit	Points	Valid	Min	Max	Max-Min	Min@	Max@
А	Flow velocity		0.22	0.01	fps	15	15	0.21	0.24	0.02	11/29/2016 12:31:49 PM	11/29/2016 12:42:49 PM
А	Volume flow		20.56	0.60	USgpm	15	15	19.62	21.73	2.11	11/29/2016 12:31:49 PM	11/29/2016 12:42:49 PM
А	Volume POS		201.18	137.26	gal	15	15	18.43	421.62	403.19	11/29/2016 12:34:49 PM	11/29/2016 12:33:49 PM
А	Volume NEG		0.03	0.04	gal	15	15	0.00	0.09	0.09	11/29/2016 12:34:49 PM	11/29/2016 12:29:49 PM
А	Sound speed		1451.9	0.5	m/s	15	15	1451.6	1453.9	2.3	11/29/2016 12:30:49 PM	11/29/2016 12:29:49 PM
А	Amplitude		56.20	0.75	%	15	15	56.00	59.00	3.00	11/29/2016 12:30:49 PM	11/29/2016 12:29:49 PM
А	SCNR		30.93	0.25	dB	15	15	30.00	31.00	1.00	11/29/2016 12:41:49 PM	11/29/2016 12:29:49 PM
А	SNR		30.20	1.60	dB	15	15	29.00	36.00	7.00	11/29/2016 12:30:49 PM	11/29/2016 12:29:49 PM
А	Vari.amplitude		0.07	0.25	%	15	15	0.00	1.00	1.00	11/29/2016 12:30:49 PM	11/29/2016 12:29:49 PM
А	Vari.time		n/a	n/a	%	15	0	n/a	n/a	n/a	n/a	n/a
А	Diag error bits		0	0		15	15	0	0	0	11/29/2016 12:29:49 PM	11/29/2016 12:29:49 PM
А	Gain		64.39	1.10	dB	15	15	60.27	64.68	4.41	11/29/2016 12:29:49 PM	11/29/2016 12:30:49 PM

Customer Site Name Location	Dunn Paper Dunn Paper East Hartford Scotland Street Pipe	Application Pipe Size Sensor Location	Scotland Street MAGFLO Meter 6"
Confined Space	No		

REF	ERENCE METER (Ref)	DEVICE UNDER TEST (DUT)		
Reference	Flexim	DUT	Siemens Sitrans MAG Meter	
Model	Fluxus F601	Model	7ME6580-4HJ14-2AA2	
Serial #	M2N7-3344	Serial #	7ME658 138001 U372	



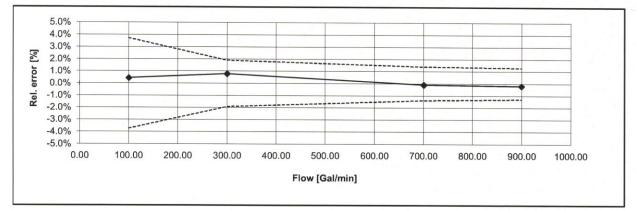


Calibration Certificate

Device und	er test (DUT)			Certif	icate No.:	(US) 20160202-005
Transducer:	M2N7		Ser. No.:	3344	Customer Name	& Address:
Transmitter:	Flexim	F601	Ser. No.:	06011644	M.A. Seln 4 Oxford Road Sui Milford, CT	tes D9 & D10
Pipe ID [inch]:	6.11	Fluid:	Water	Temperature:	69.8	°F
Range[Gal/min]:	900	Spec. Accuracy:	1.0% of rate	Offset Allowance:	±0.03	ft/s

Test results

Meas. Point		Standard Flowrate	DUT	measure	ement error	Limit Flowrate	Standard Velocity	pass/ fail
	Meas. Time		Flowrate	Flowrate	Flowrate			
		Qn	Qp	(Qp-Qn)	(Qp-Qn) / Qn	Q	v	
	S	Gal/min	Gal/min	Gal/min	%	Gal/min;%	ft/s	
1	60	0.02	0.07	0.05	0.0Gpm	2.7Gpm	0.0	р
2	60	100.10	100.53	0.44	0.4%	3.7%	1.1	p
3	60	299.90	302.23	2.33	0.8%	1.9%	3.3	p
4	60	700.31	699.68	-0.64	-0.1%	1.4%	7.7	p
5	60	899.55	897.97	-1.58	-0.2%	1.3%	9.9	p



			blished in the specific			р
		and Technologies	t measurement stand	lards which	are traceable to	1.1
The calibration w			elines monitored by o	ur certified	QM system in	
Standard:	YOKOGAWA AXF100C	Ser. No.:	AAXFBC533 714	Rig:	PS101	
Calibration due: for Calibration-R		Certificate No.	15FXM-0004_1		en all states of the	
Date:	02/02/16	Test eng.:	Matthew Parody			Bard
		This certificate cont	ains 1 page and should b	e copied only	in its entirety	Vacoo
FB10-810 US Cali 03/07/2014	ibration Cert 5 Pts		IM AMERICAS Cor autive Drive Edgewo ph	•	17	Rev 02



Meters

This document is applicable to all Flexim meters which are delivered with Wet Flow Calibration documentation

Definition of Calibration

Flexim's calibration facility contains nominal pipe sizes for the calibration of Flexim meters. Two pipes sizes are typically utilized: a 6" stainless steel pipe is used for calibration of M size transducers and a 2" stainless pipe is used for calibration of Q size transducers. Flexim electronics employ digital circuitry that is not subject to drift and has no influence on the instrument's calibration performance. Any adjustment of calibration that might be necessary from the manufacturing of Flexim metering system components is a result of manufacturing tolerances of the transducer. After Wet Flow calibration of the transducer/meter under test a "sensprom" module is created which contains the calibration information. This module is serialized with the transducer serial number. When the meter is received this module is installed into the Flexim meter as per the instructions in the manual. With a portable Flexim meter this module is part of the transducer connector and does not have to be installed.

Statement of Transferability

When installed on a pipe other than the wet flow calibration pipe, the Flexim meter will maintain its published calibration accuracy within the following guidelines:

- 1. The true user pipe dimensions are installed correctly.
- 2. The installation attends to the instruction manual guidelines.

The uncertainty factor of the transfer calibration is 0.412% ref: uncertainty analysis_33005